

Date: Friday, 9/14/2007 2:00:56 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	MIRROR ARM
Job Number	34672		
Estimate Number	10335		
P.O. Number	N/A	Part Number	D2010104
This Issue	9/14/2007	S.O. No.	N/A
Prsh Rev.	NC	Drawing Number	D2010 REV. C2
First Issue	N/A	Project Number	N/A
Previous Run	32386	Drawing Revision	C2
Written By		Material	N/A
Checked & Approved By		Due Date	9/21/2007
Comment	Est A 04.02.17 New issue KJ/JLM	Qty:	12 Um: Each

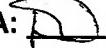
Additional Product

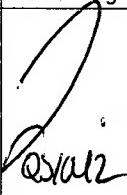
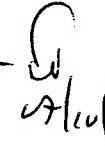
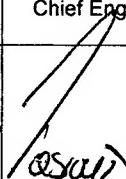
Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0500W035	304 RD Tube .500 x .035W	
		Comment: Qty.: 1.5750 f(s)/Unit Total : 18.9000 f(s) Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall (M304TR0500W035)	
		Batch No: B 105354	SB 07/09/20 13
2.0	BRAKE NC	NC BRAKE	
		Comment: BRAKE NC Punch per Dwg. D2010-104 and Spec Control Dwg D2727 Identify as D2010-104	
			SB 07/09/20 13
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Bend as per Dwg.D2010 using bending Jig D2010-104T2 2- Deburr	
		SAD 07/09/20 13	HTO
4.0	D2057	Plug	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) Plug	
		B# B25655	SAD 07/10/25 13
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Install D2057 plug as per Dwg D2010	
		SAD 07-10-25	12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/11/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/10/25	3.0	One part scrap, when clamp in to vice, part moved and changing the angle on the part	 QSA12	Scrap, destroy And Replace	SAE 07/10/25	 07/10/25	 QSA12	 07/10/25

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM

Job Number: 34672

Part Number: D2010104

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



as per

5 09/10/02

(X/2)

Comment: INSPECT WORK TO CURRENT STEP

7.0 POWDER COATING

POWDER COATING



(B)

h 102316

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

PL 07-11-02

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



AS 07/11/02

Comment: INSPECT POWDER COAT.

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST235

(X/2)

07/11/02 AS

10.0 QC21

FINAL INSPECTION/W/O RELEASE



(12)

Comment: FINAL INSPECTION/W/O RELEASE

PL 07/11/02

Job Completion



07/11/02

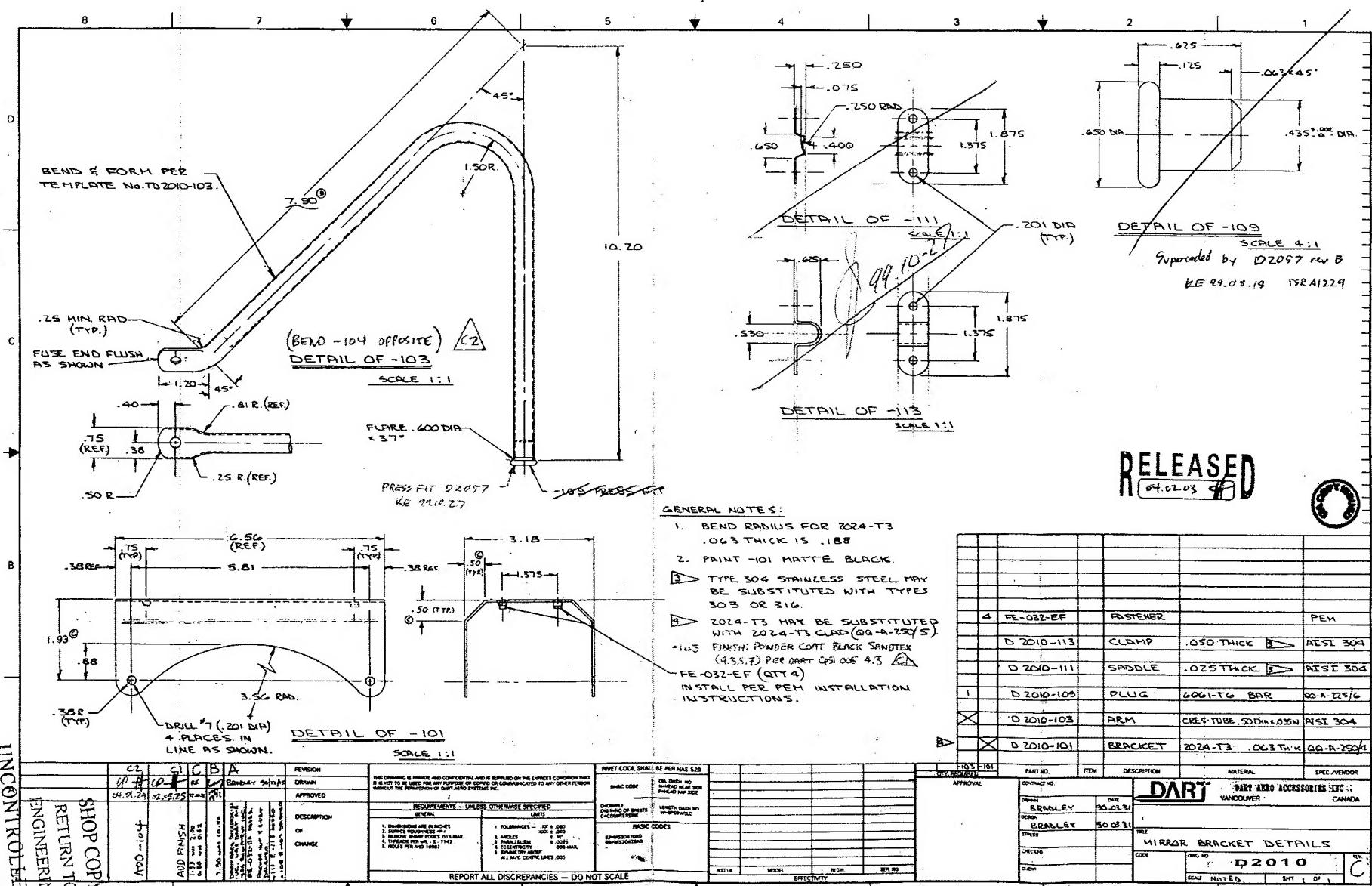
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



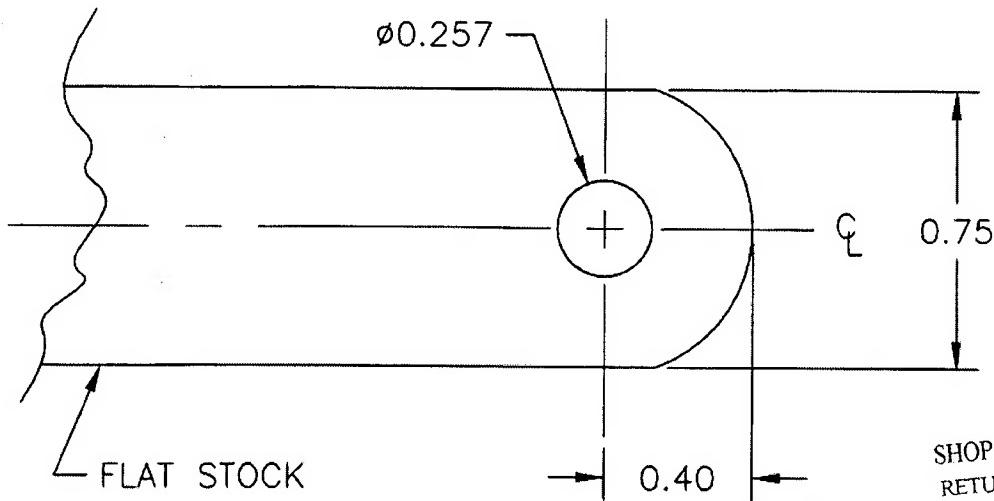
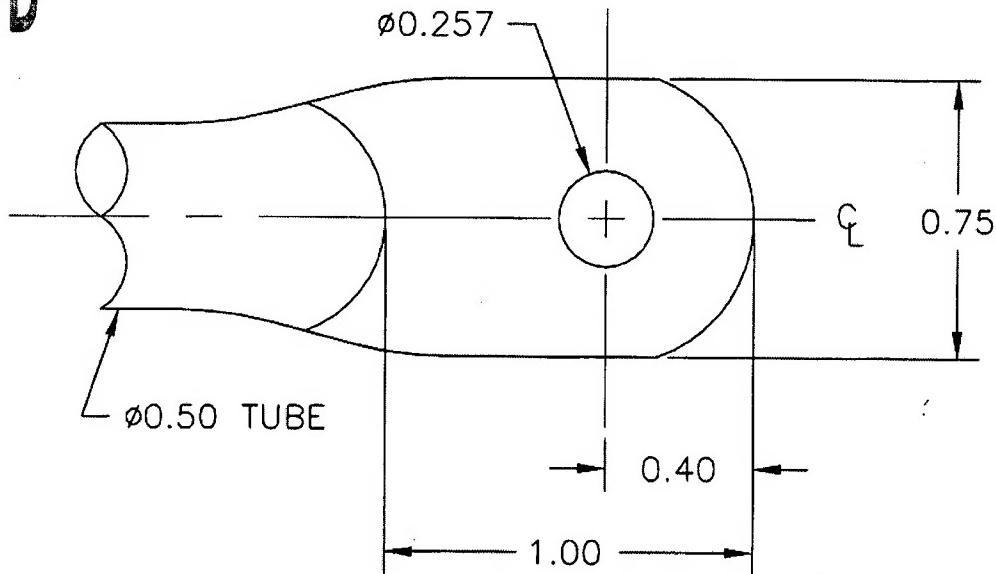
WITHOUT NOTICE
WORK ORDER
NO. 34622

DART

DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED DNY	APPROVED JA	DRAWING NO. D2727
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL
		SCALE 2:1
A	97.11.24	NEW ISSUE
A1	01.12.20	ADD TOLERANCE NOTE

SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

RELEASED
98/03/06 KE



NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.



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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 34672